

Visit Mid-Sweden University - November 2006



Autonomous Field Robots

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Fachhochschule Osnabrück
University of Applied Sciences

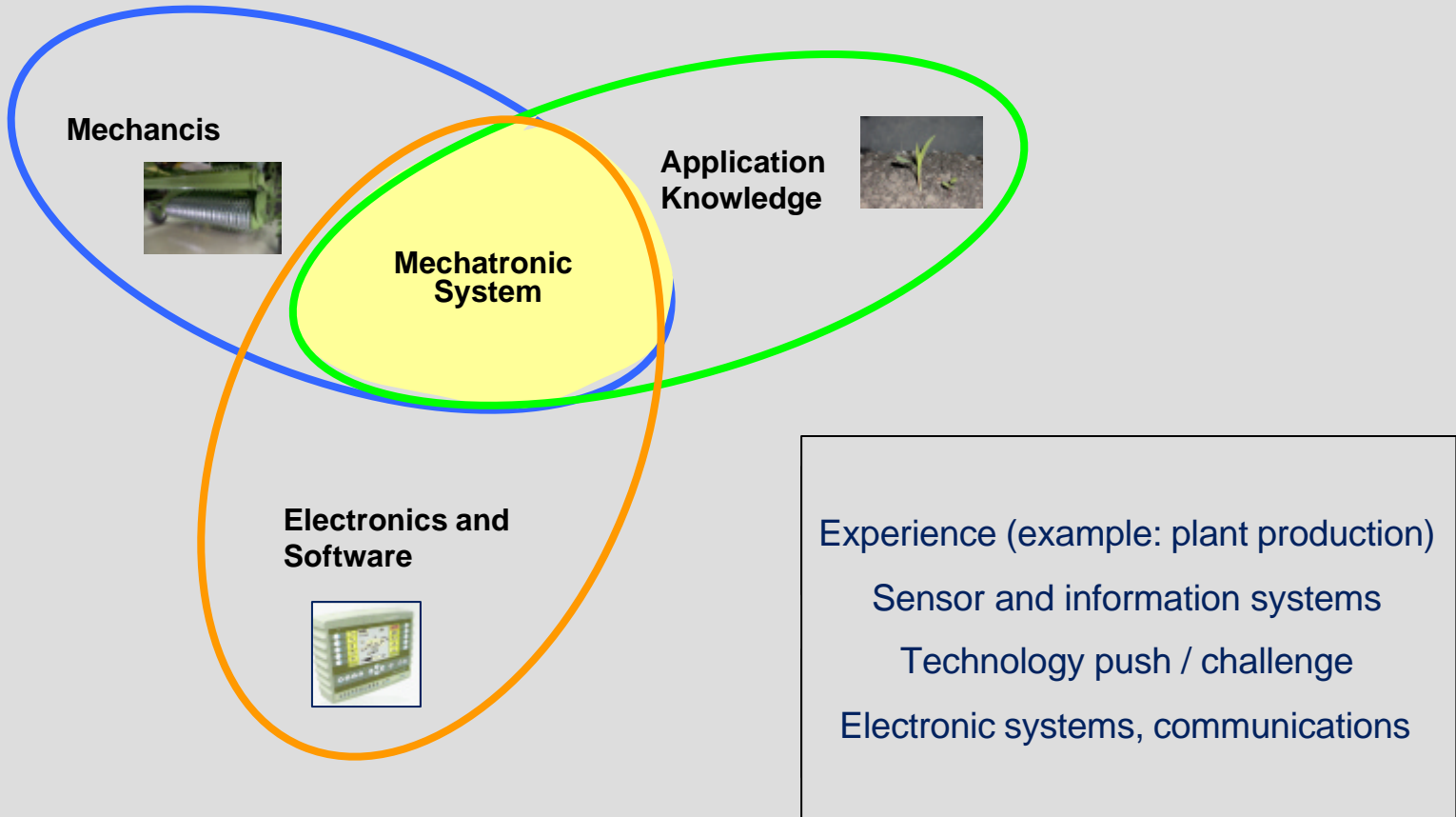
Overview

1. Sensor fusion meets GPS
2. Field robots

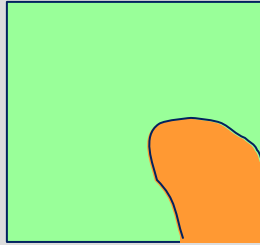
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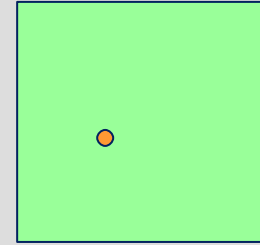
Mechatronic agricultural engineering systems



Technology challenge in precision farming: sensor systems



Precision Farming



Individual Plant Farming

GPS

Off-line sensors /
Averaging on-line sensors

Standard System Technology

High precise GPS

Non-averaging on-line sensors

Advanced System Technology

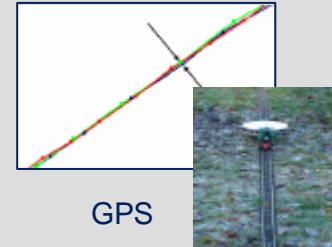
Technologies for individual plant detection

- System technology (real-time, embedded systems, CAN-bus)
- Sensors for crop detection (examples: photo diode arrays, spectral imaging)
- Positioning with GPS and other sensors (encoder)
- Power management
- Alarm unit (example: voltages, temperature, dust)
- User interface
- Software (examples: data acquisition, algorithms, testing)
- Mechanical mobile unit

Technologies (examples/visualization)



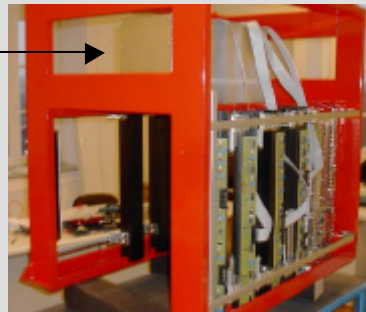
User interface



GPS



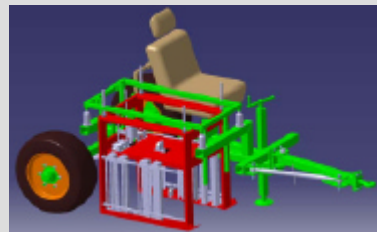
Electronic systems



Mechanical sensor unit



Plant characterization



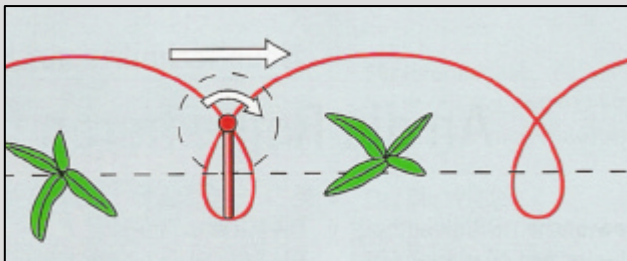
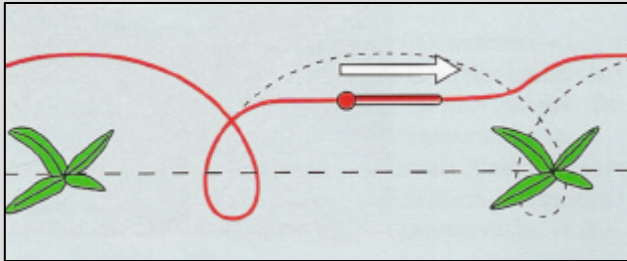
Test vehicle



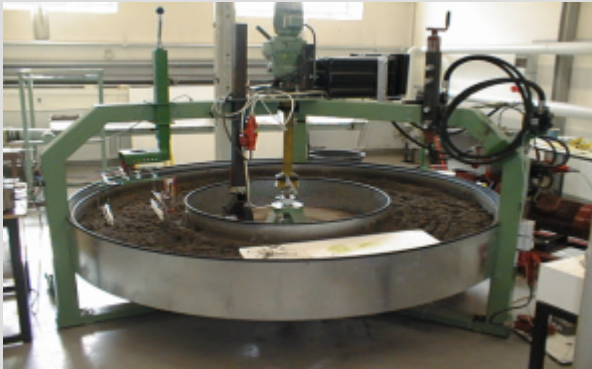
Testing in greenhouse/field

First application of sensor fusion in weed control (1998)

- Application: Mechanical intra-row weed control
- Multi-sensor system / microcontroller-based architecture
- Transversal cycloide hoe („Querhacke“)
- Plant database



Test setups: Carousel – greenhouse - field

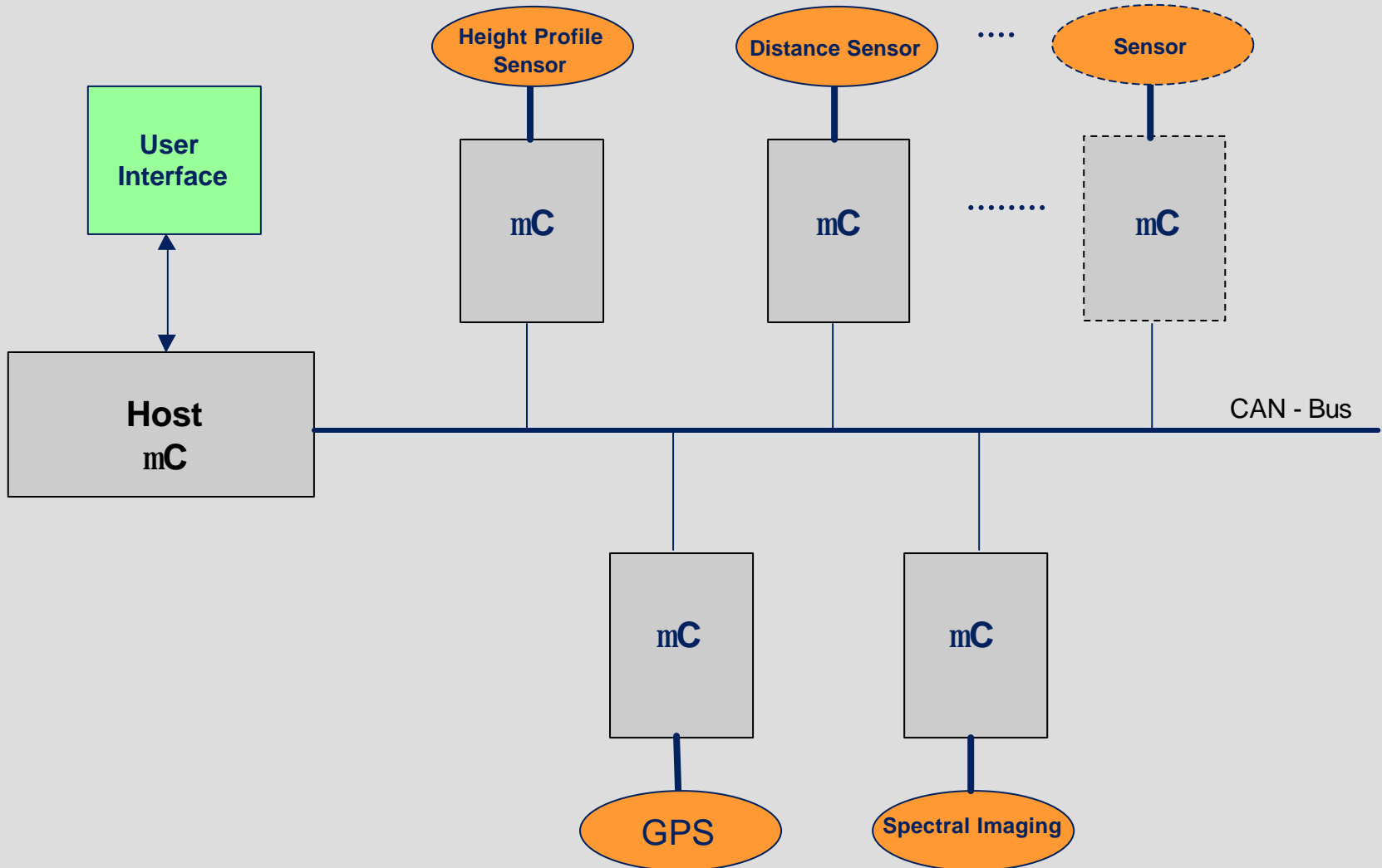


Hacke

mit

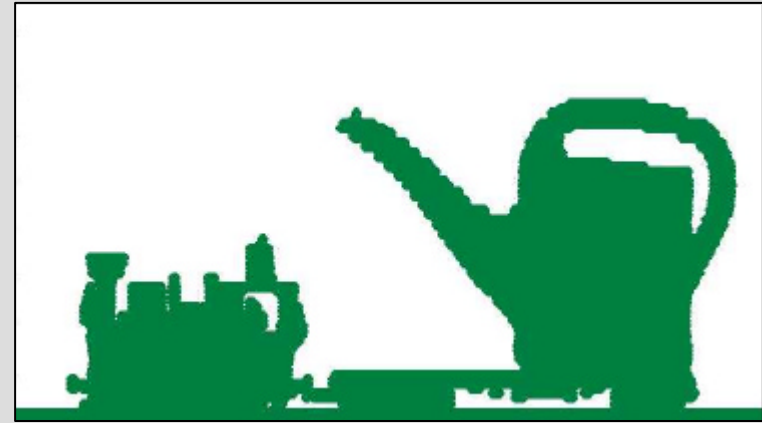
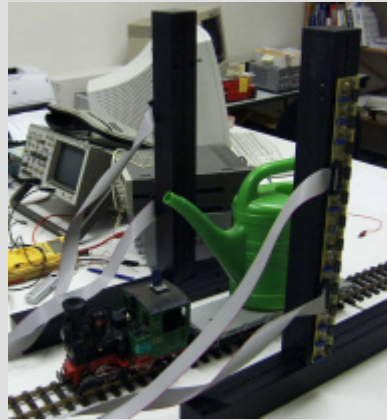
Messerwerkzeugen

System architecture for individual plant detection

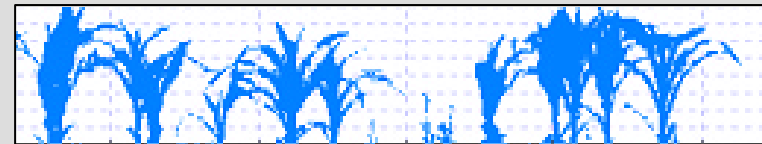
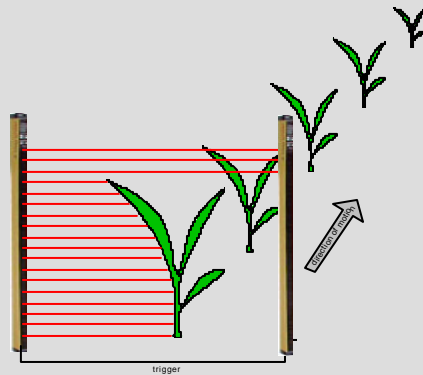


Advanced sensor technology: 1 bit imaging/height profile detector

Test setup (laboratory)

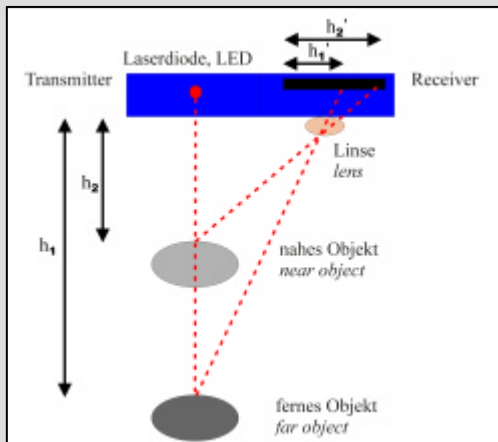


Maize plants (field)

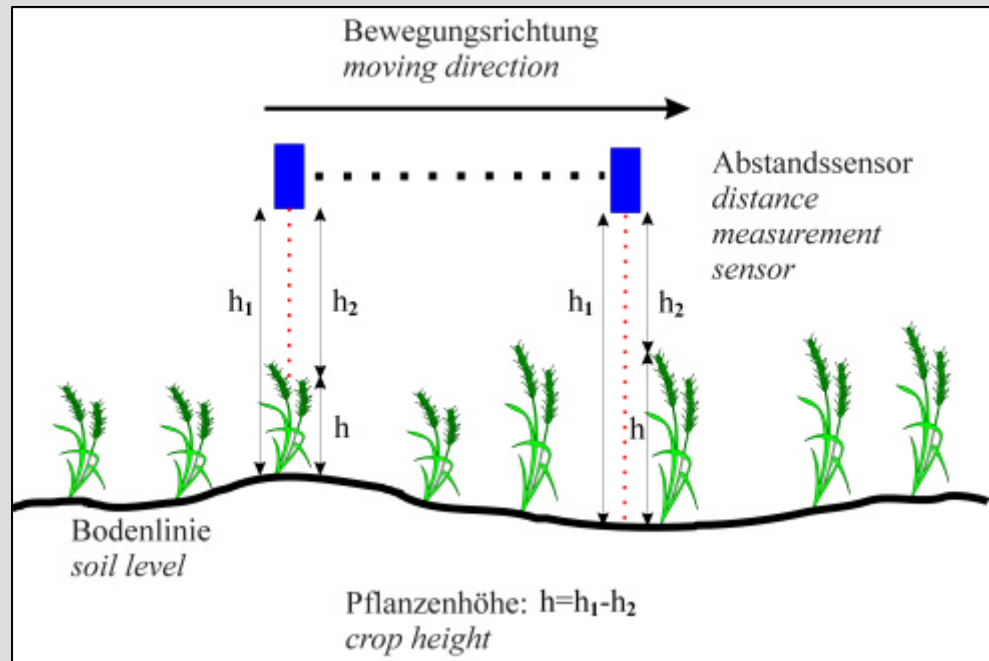


Advanced sensor technology: optoelectronic distance measurement

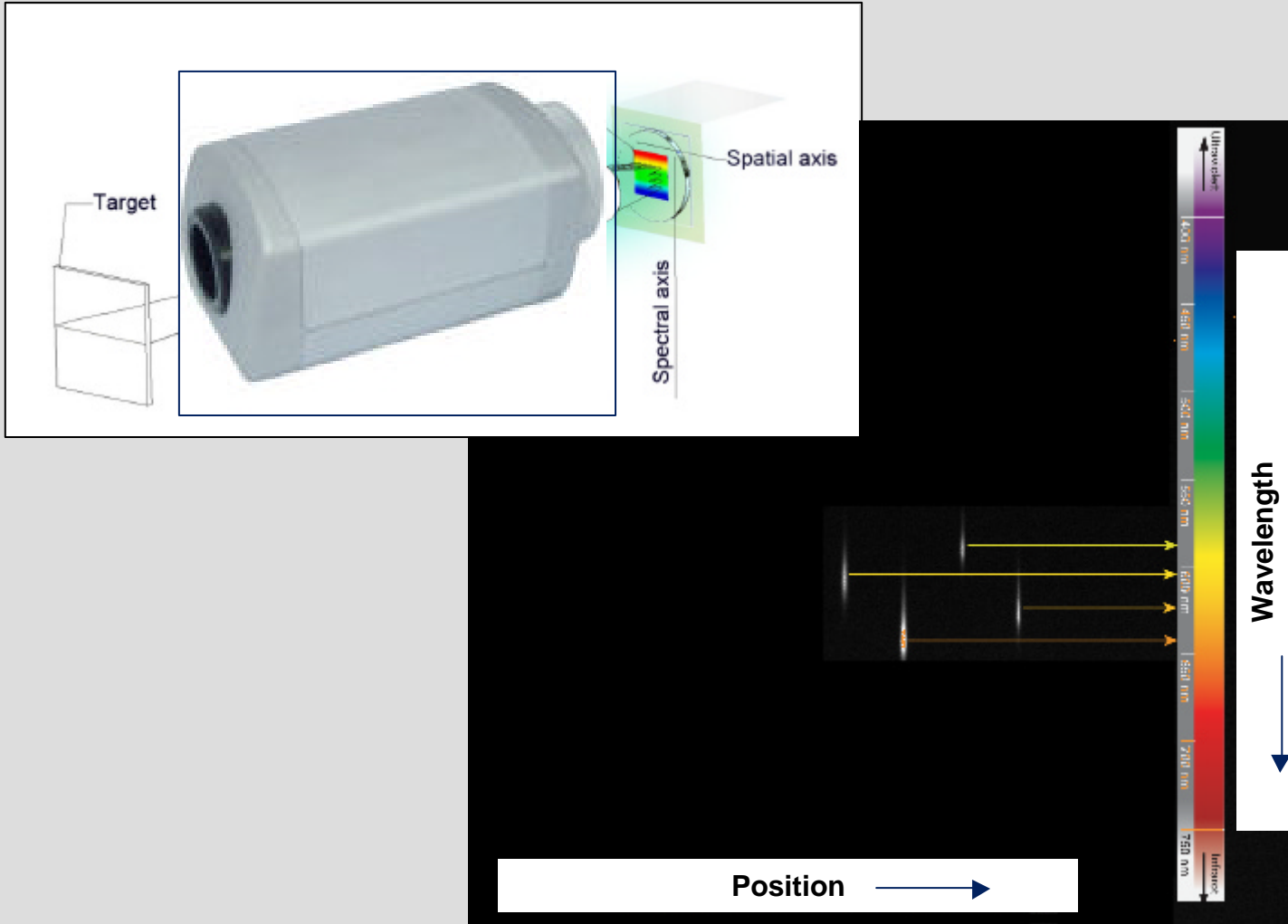
Applications: Measurement of crop height and density, stalk detection



Triangulation sensor

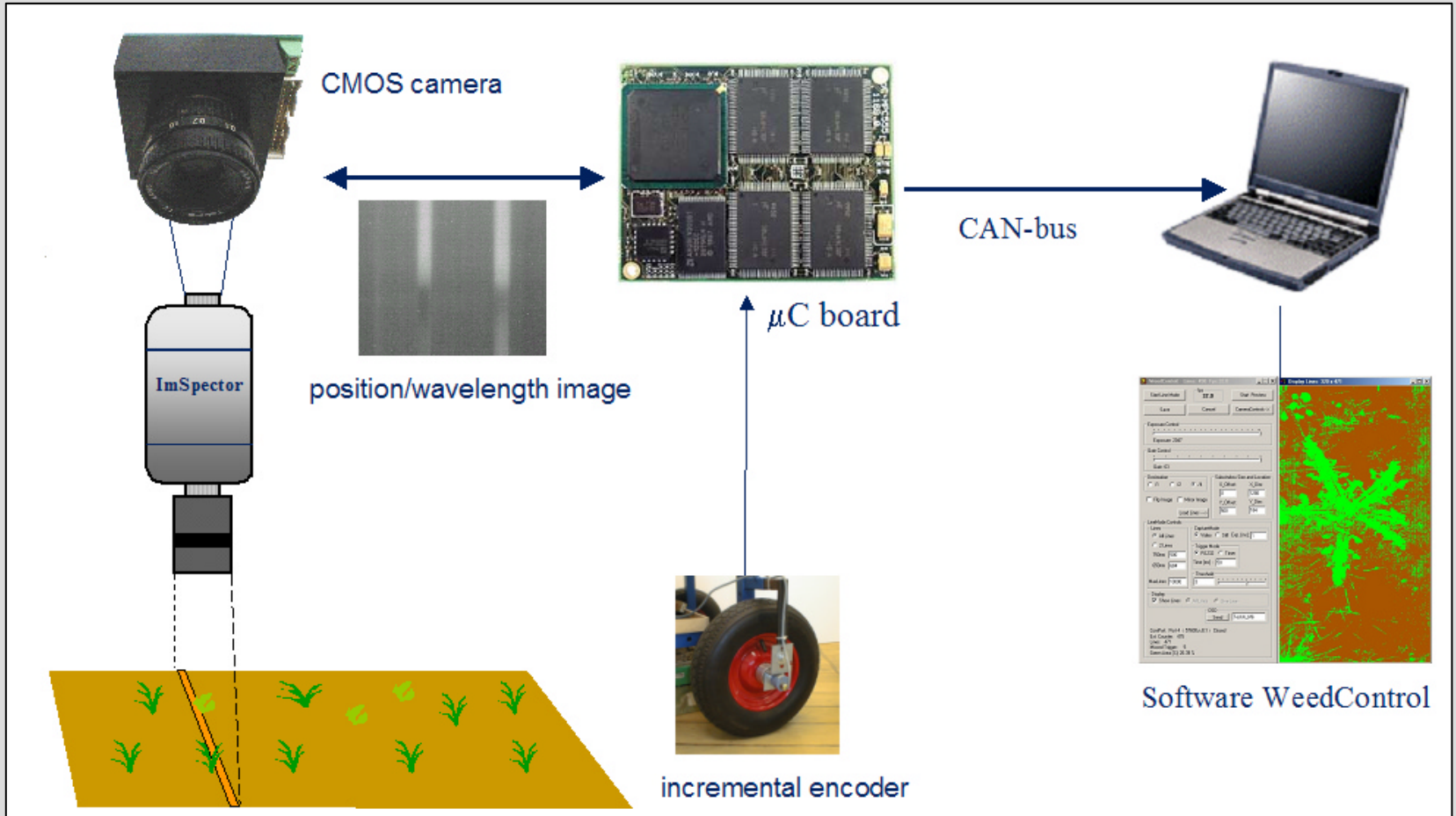


Advanced sensor technology: spectral imaging



Example: 4 LEDs with different wavelengths

System integration: spectral imaging with ImSpector/CMOS-camera

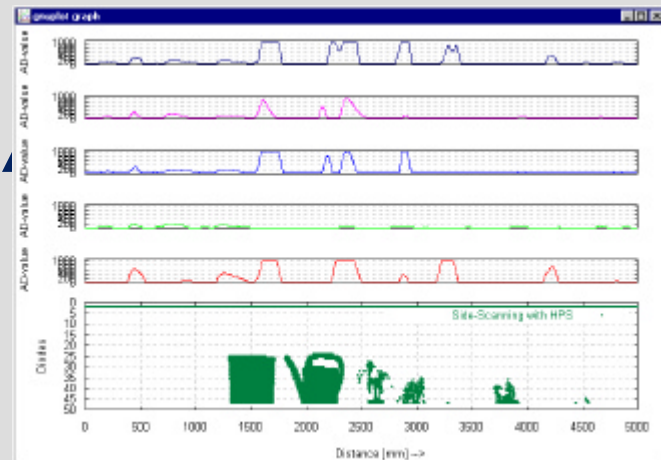


Sensor fusion (principle)

Objects with different properties
(spectral, geometrical, mechanical)

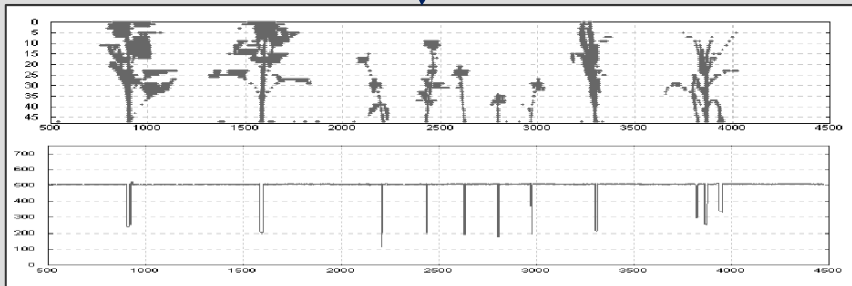


Measurement with sensors
of different selectivities

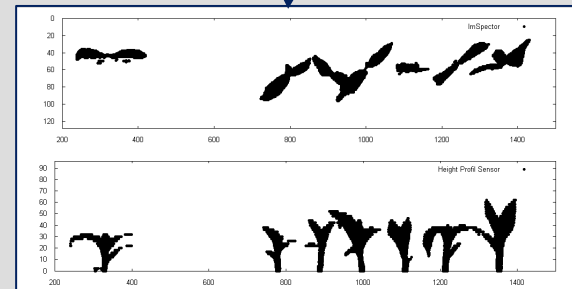


Sensor fusion for crop detection (examples)

Height profile measurement



Spectral Imaging (top view)

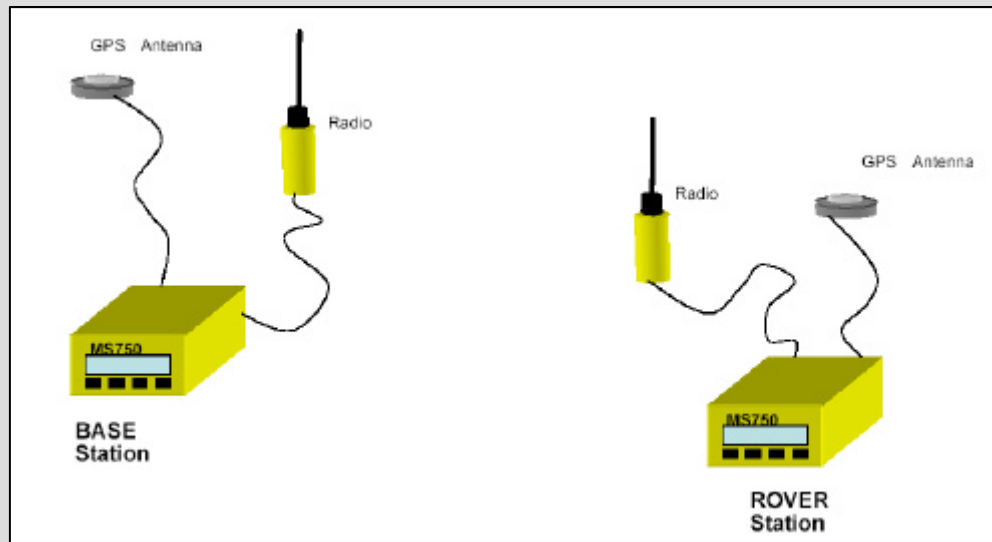


Distance measurements (horizontal)

Height profile measurement (side view)

GPS technologies

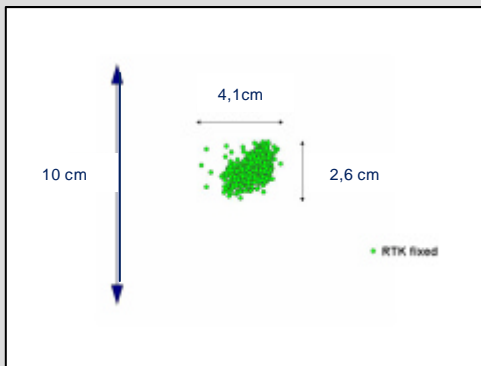
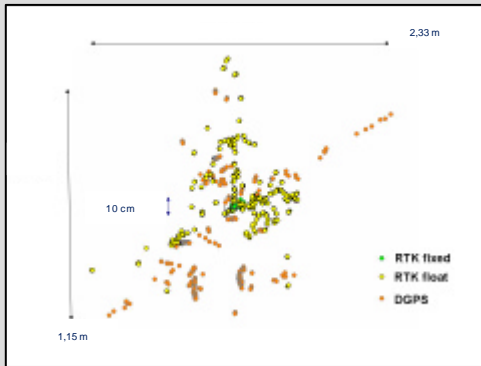
- Application in maize fields: typical distance of 2 maize plants is 8 to 12 cm
- ⇒ GPS accuracy better than 5 cm
- ⇒ Differential GPS with real-time kinematic (RTK/DGPS)
- Interpolation of two GPS signals with encoder information
- GIS-tool OpenJUMP (open-source application)



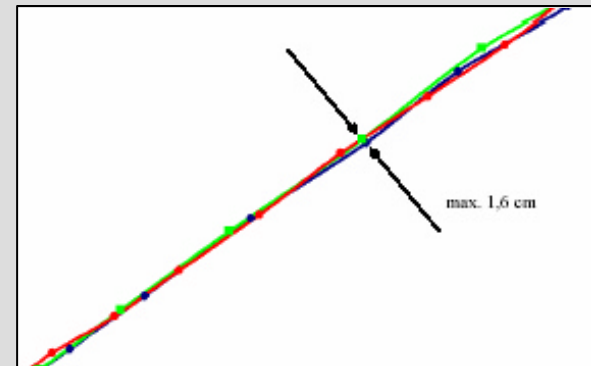
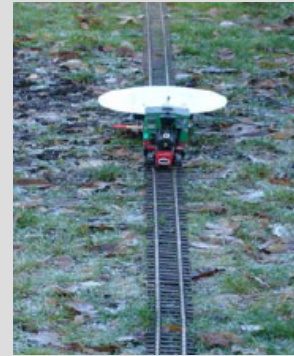
RTK/DGPS system MS750 from Trimble

Characterization of the GPS-system

Point measurements



Line measurements

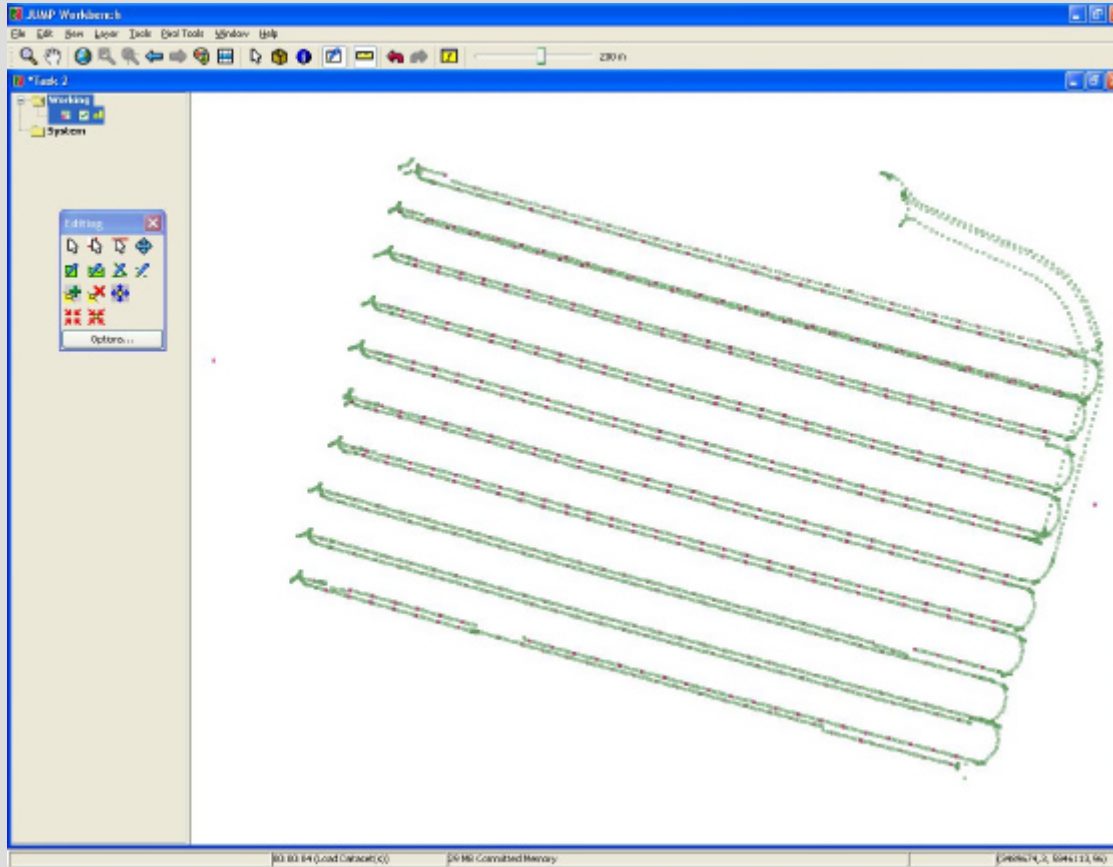


⇒ Typical measured RTK/DGPS accuracy: ± 2 cm

Mobile sensor unit in a maize field

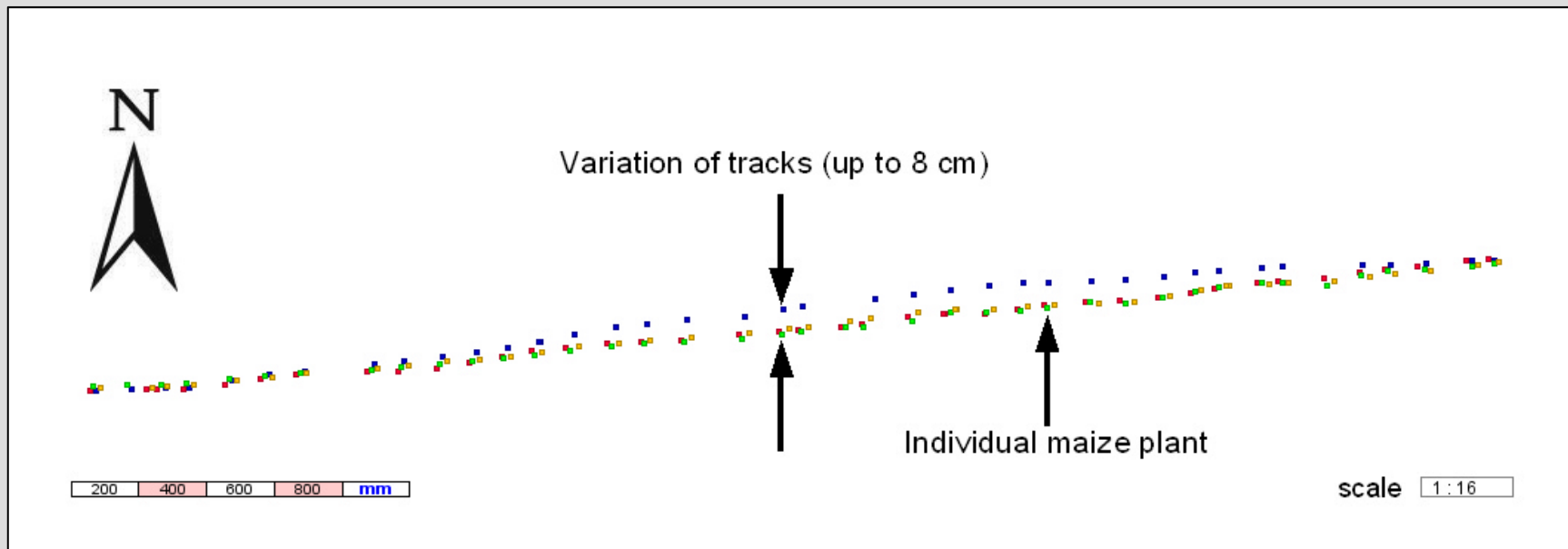


Visualization of data with the GIS-tool OpenJUMP



Results

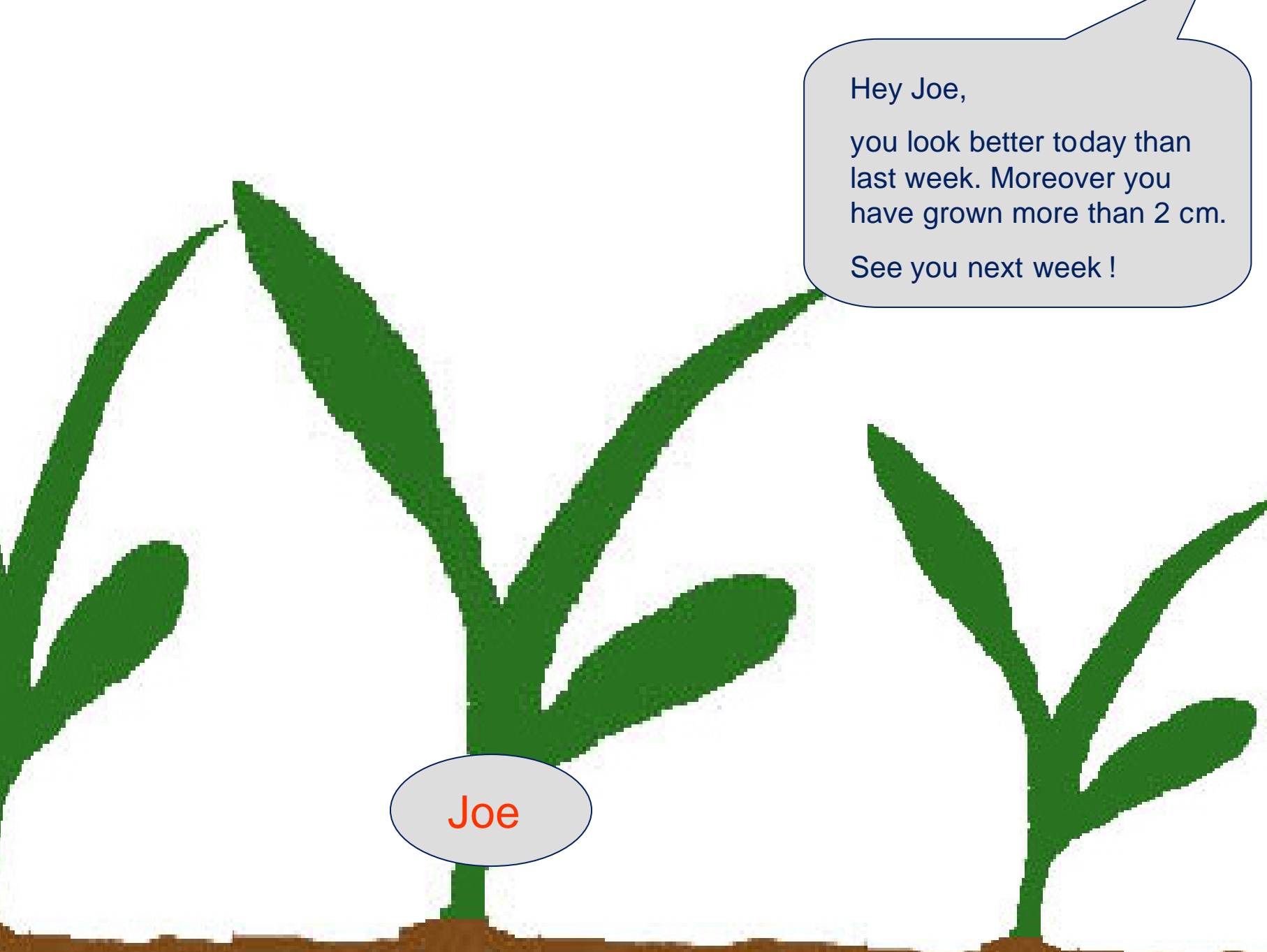
- 4 different runs in the same maize row
- Vertical variations due to different tracks of the mobile unit



- ⇒ Identification of an individual plant
- ⇒ Reidentification of an individual plant

Conclusions

- Advanced sensor fusion concept for crop detection has been developed
- System technology is based on real-time processing and flexibility
- RTK/DGPS system has been tested resulting in sufficient accuracy
- Individual plant detection based on sensor-fusion and GPS has been realized
- Future options for characterization of plants in the plant production process
- Future options for individual plant treatments
- Future support by improved technologies and lower prices
- Future options for combining individual plant treatment with autonomous robots



Joe

Hey Joe,
you look better today than
last week. Moreover you
have grown more than 2 cm.
See you next week !

Overview

1. Sensor fusion meets GPS
2. Field robots

Autonomous Service Robots: Field Robots

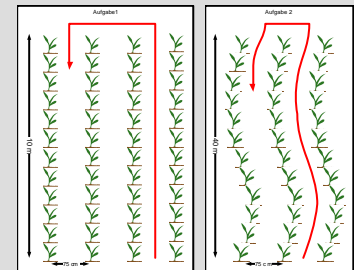
- Cost reduction, environmental protection, jobs
- Technologies: Sensors, actuators, system technology, vehicles, safety, algorithms, application related aspects, user interface
- ☺ Fun, as for example: Field Robot Event in Wageningen/Netherlands, Hohenheim/Germany (2006)

International „Field Robot Event“

- Initialized by Wageningen University.
- Interdisciplinary teams from all over the world compete.

The tasks:

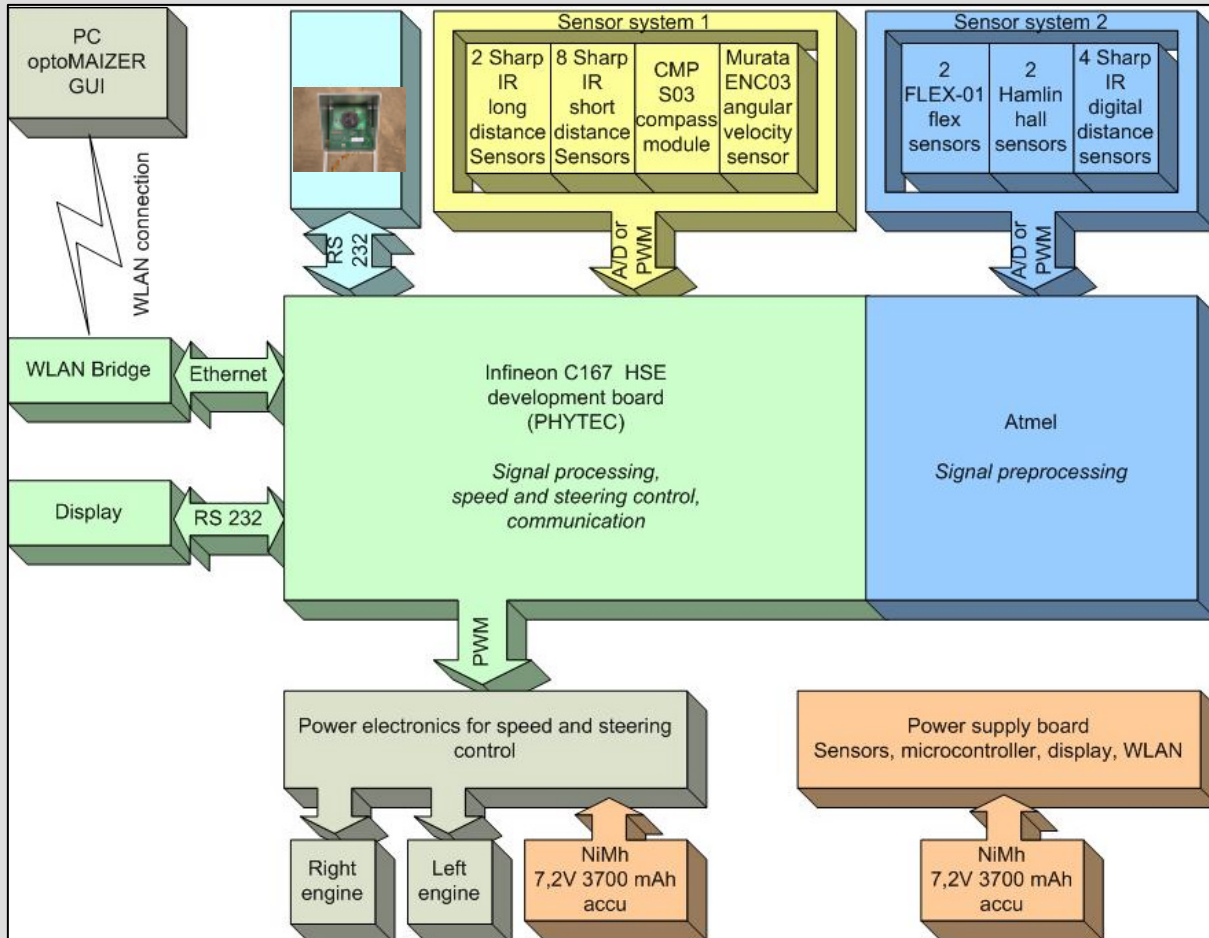
- Navigation through straight and curved maize rows.
- Make a turn at the end of the row into the next or second row.
- Counting of the plants.
- Detection of holes in a lawn area.



Sensor fusion concept

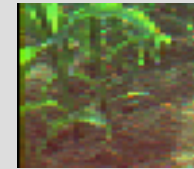
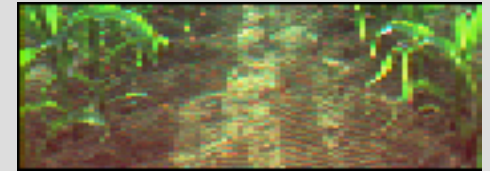
| | | Sensors | | | | | | | |
|-------------|-----------------------|---------|-----------|-------------|--------------------|-----------|-------------|-------------|--------------|
| | | AVRcam | IR Sensor | Flex Sensor | Ultra Sonic Sensor | Gyroscope | Hall Sensor | Photodiodes | Light sensor |
| Robot tasks | Navigation | ✗ | ✗ | ✗ | ✗ | | ✗ | | ✗ |
| | Counting yellow balls | ✗ | | | | | | | ✗ |
| | Drawing white line | ✗ | | | | | | | ✗ |
| | Speed race | ✗ | ✗ | ✗ | | | | | ✗ |
| | Finding holes | | | | | ✗ | ✗ | ✗ | |
| | Watering flowers | | ✗ | ✗ | | | | | |
| | Turn on end of row | | ✗ | | ✗ | ✗ | | | |

Architecture of an autonomous field robot (*optoMAIZER*)

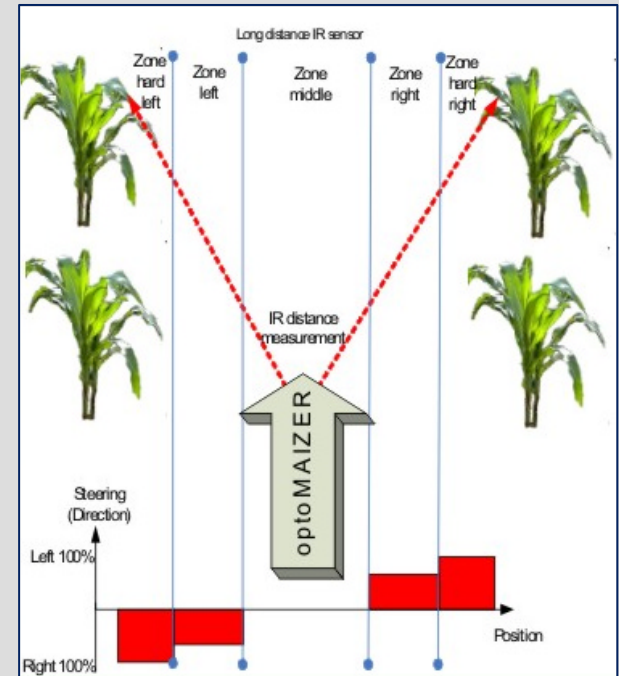
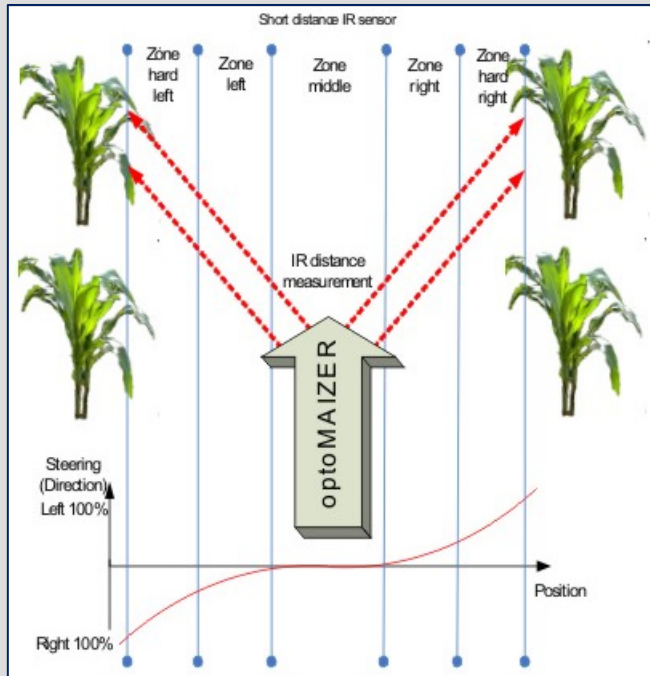
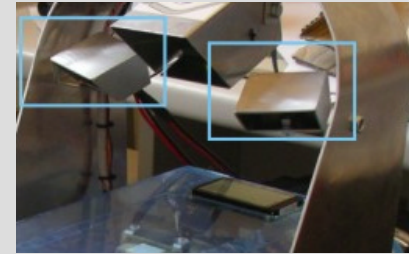
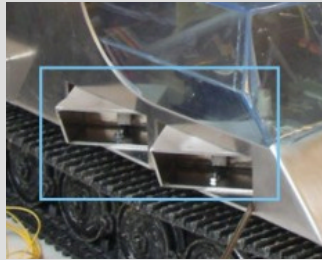


Navigation: intelligent low-cost camera “CMUCam“ for navigation

- Integrated microcontroller for image processing
- Options for reduced data (example: windowing)
- Tracking options (example: color tracking)
- Resolution up to 160 x 255 Pixel
- Low cost solution (ca. 140 €)



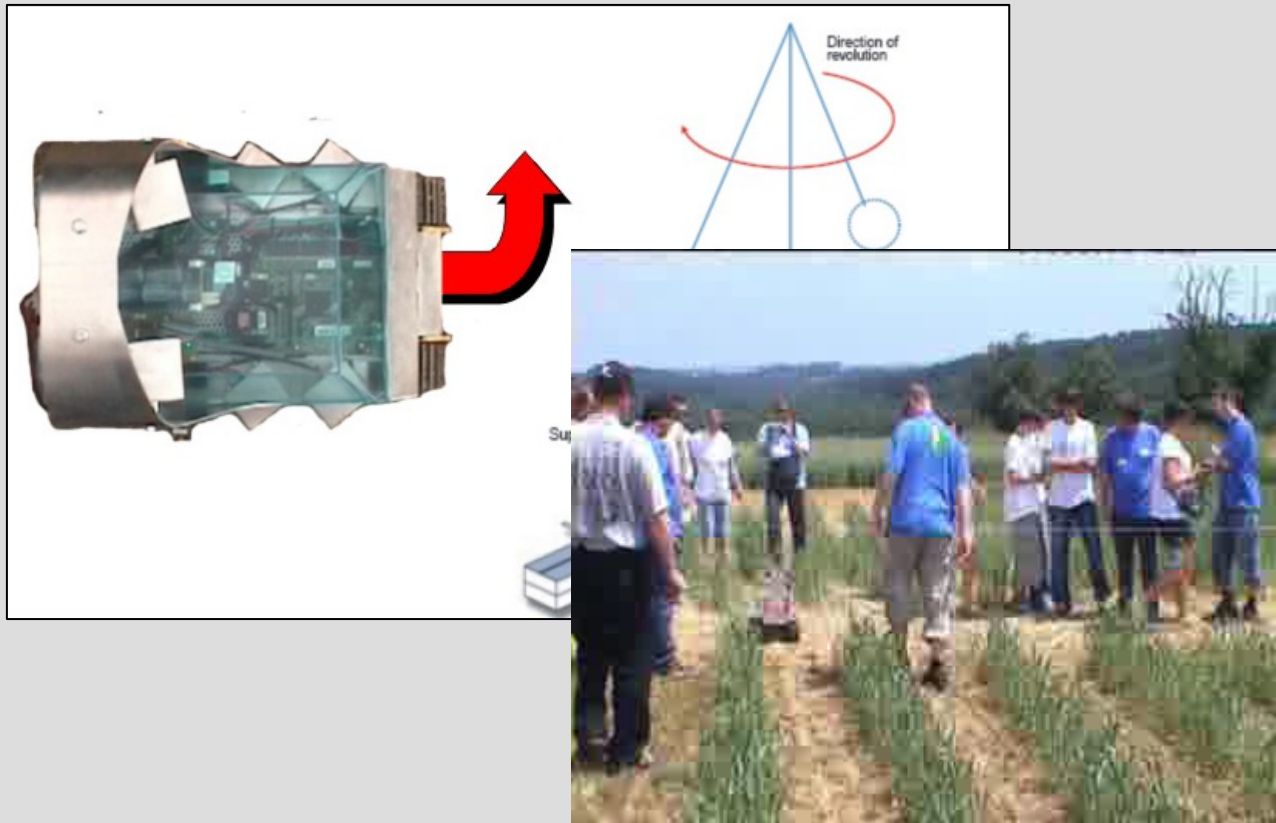
Sensors (example): distance sensors for navigation



Navigation: Simulation and realization



Sensors (example): angular sensors for turnaround



User Interface

System tests

Test of sensors

WLAN

Strategies (software)

Algorithms

Parameter settings

...

Sensor Data Overview

HOME

CMUCAM2

PARAMETER

REMOTE MODE

LOG

DEBUG MESSAGE
ANGLE 354.4
COUNT 167
SPEED 100
SENSORS 81 45 1
DEFINES 1 0 0 1 0
TPAK 12 45 07 88

EXIT

CONNECT TO ROBOT

81 cm

45 cm

12 cm

38 cm

13 cm

25 cm

24 cm

53 cm

10 cm

53 cm

Angle
354.4°

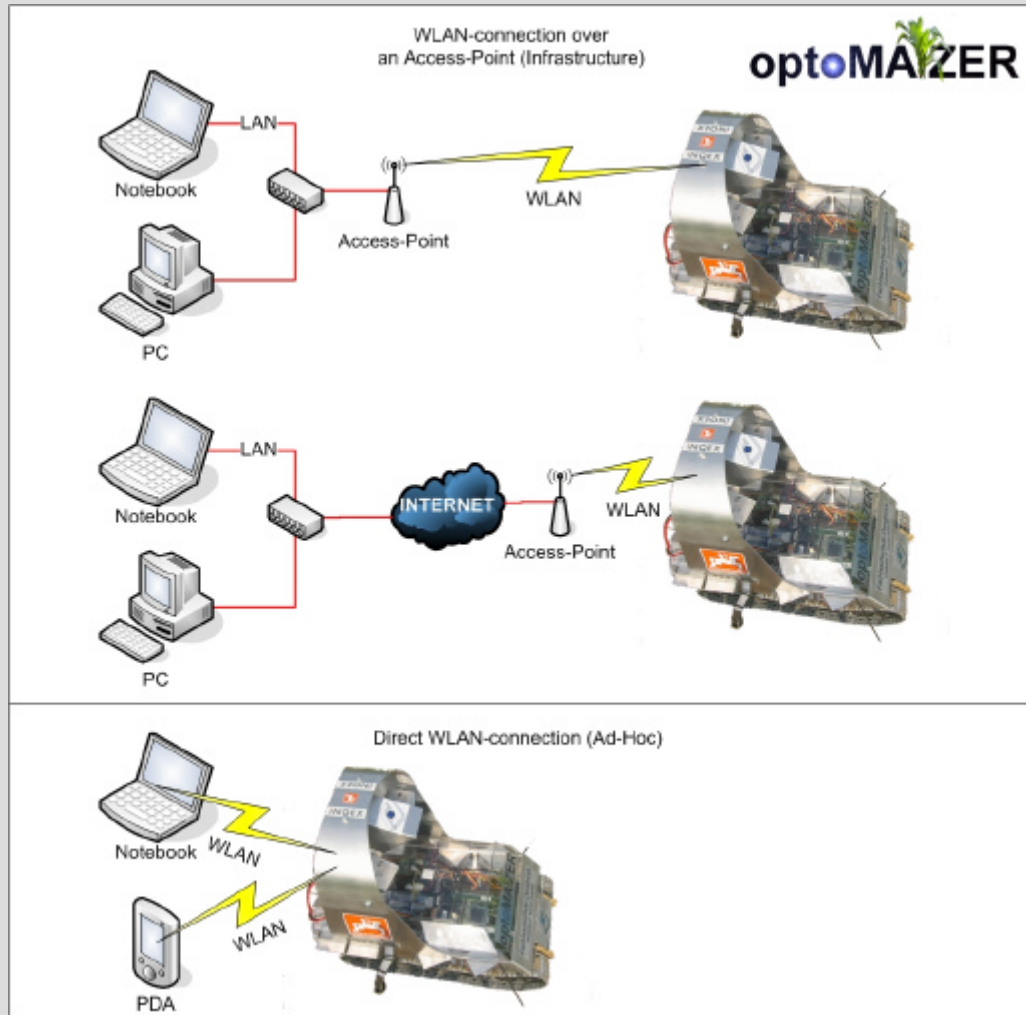
Speed
100 % 1,3 m/s

Plant Count
167

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Robotic platform: Learning mode and teleservice



Autonomous field robot Eye Maize : Navigation and turnaround





Autonomous robotic platform Weedy

- Modular concept
- Usage of single technologies with own experiences
- Complexity: system integration and application
- Status: Prototyp of vehicle tested
- Ongoing work ...

